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FIG. 2

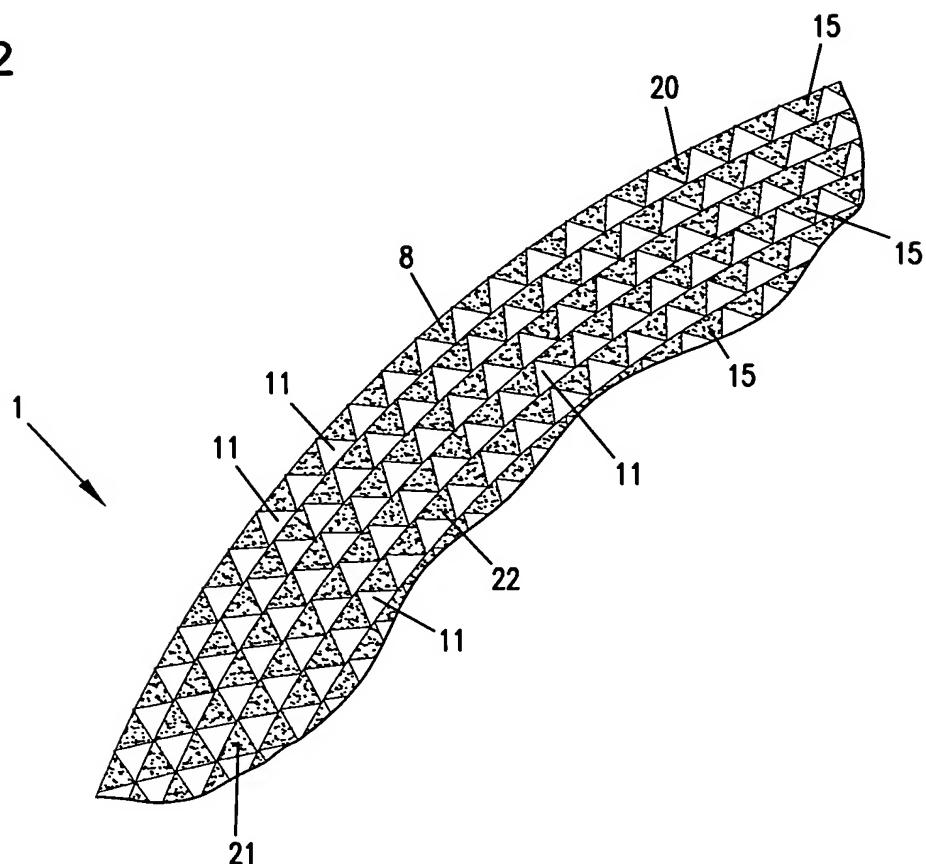


FIG. 3

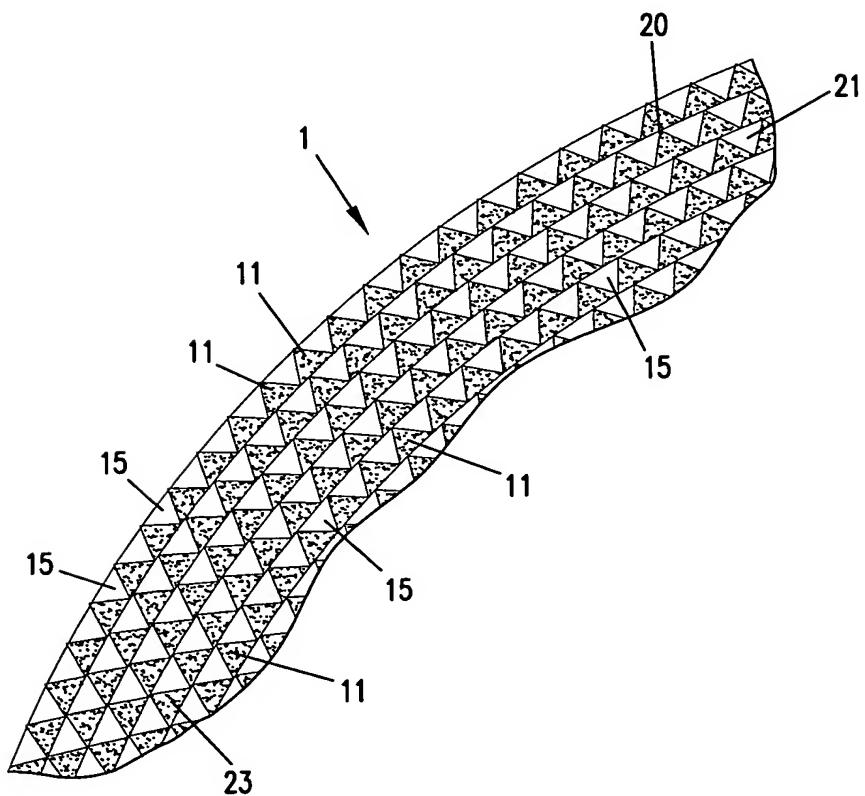


FIG. 4

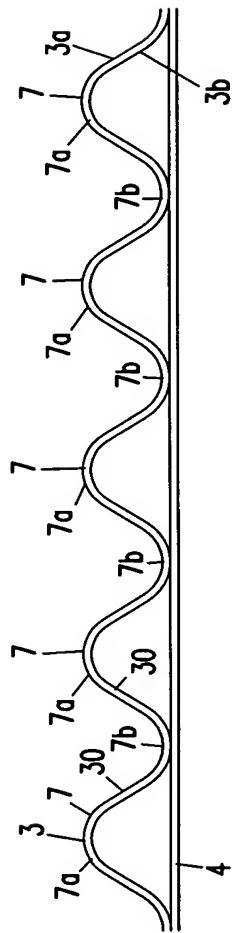


FIG. 5

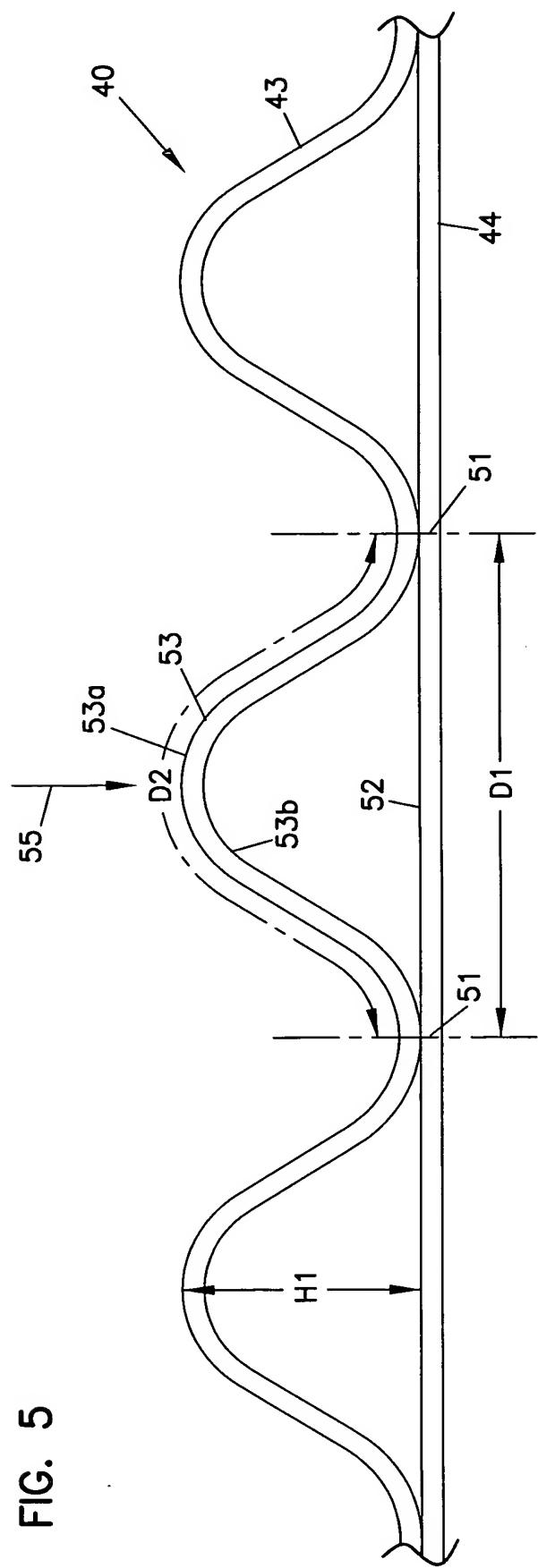


FIG. 6

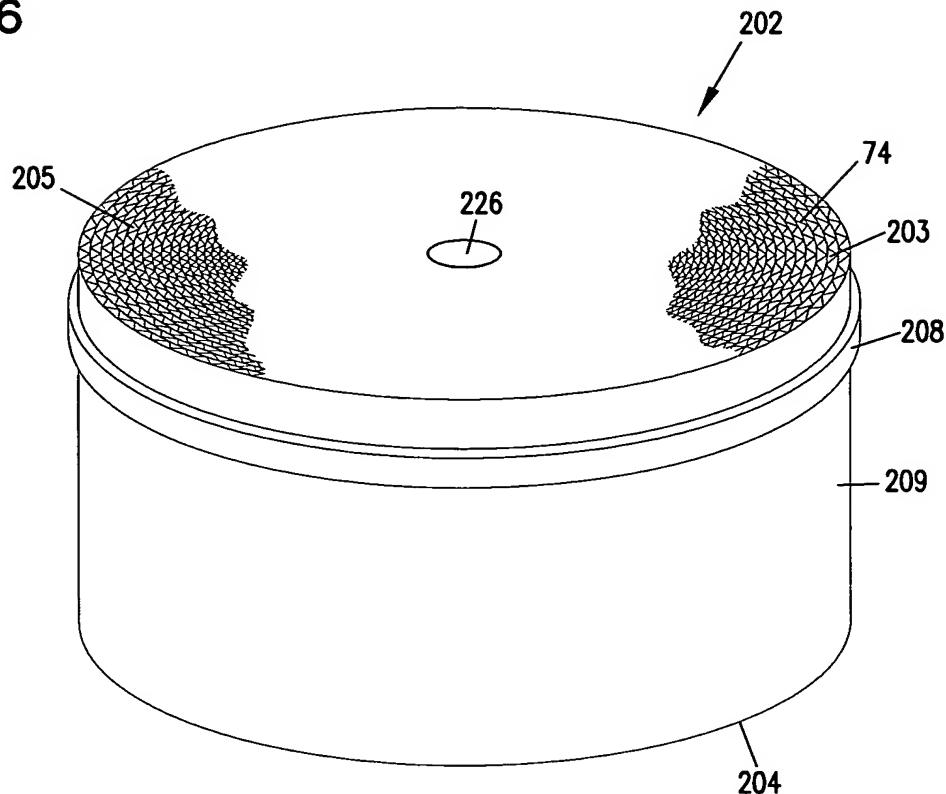
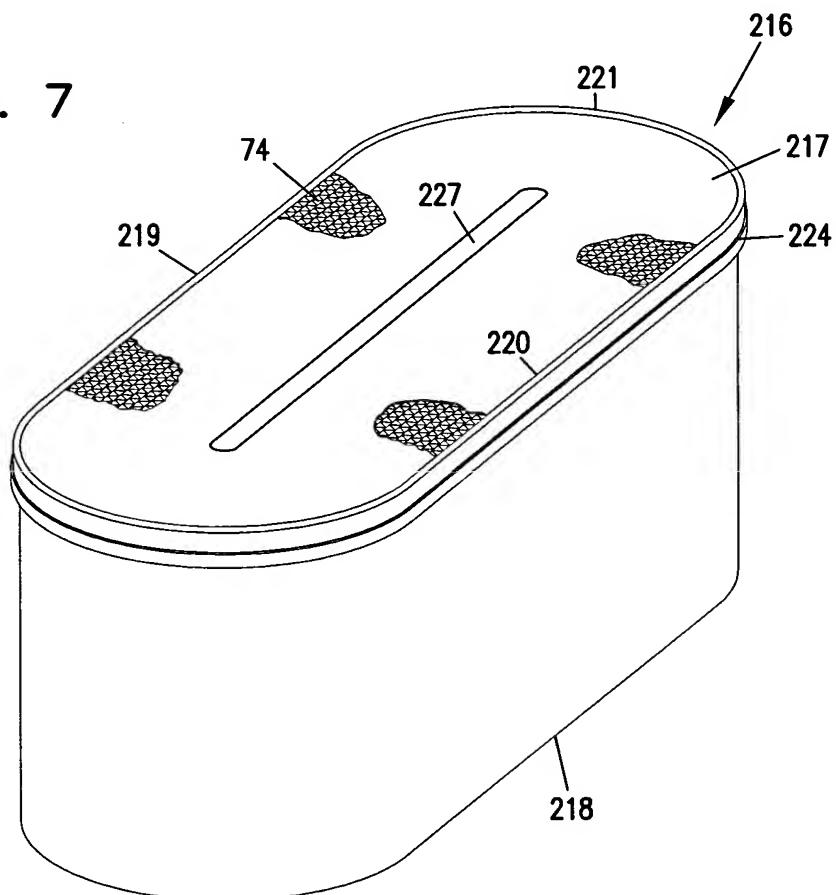
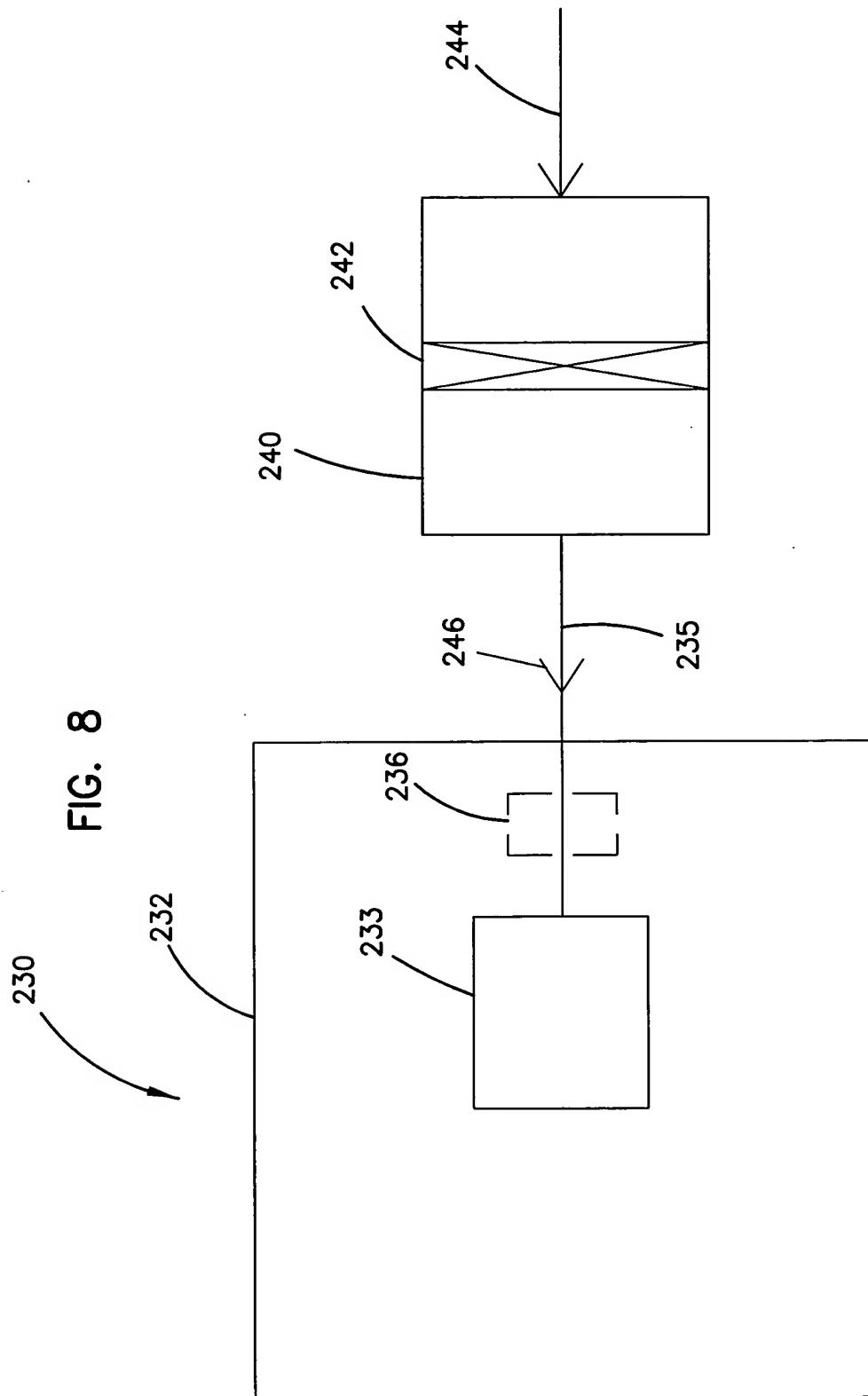


FIG. 7





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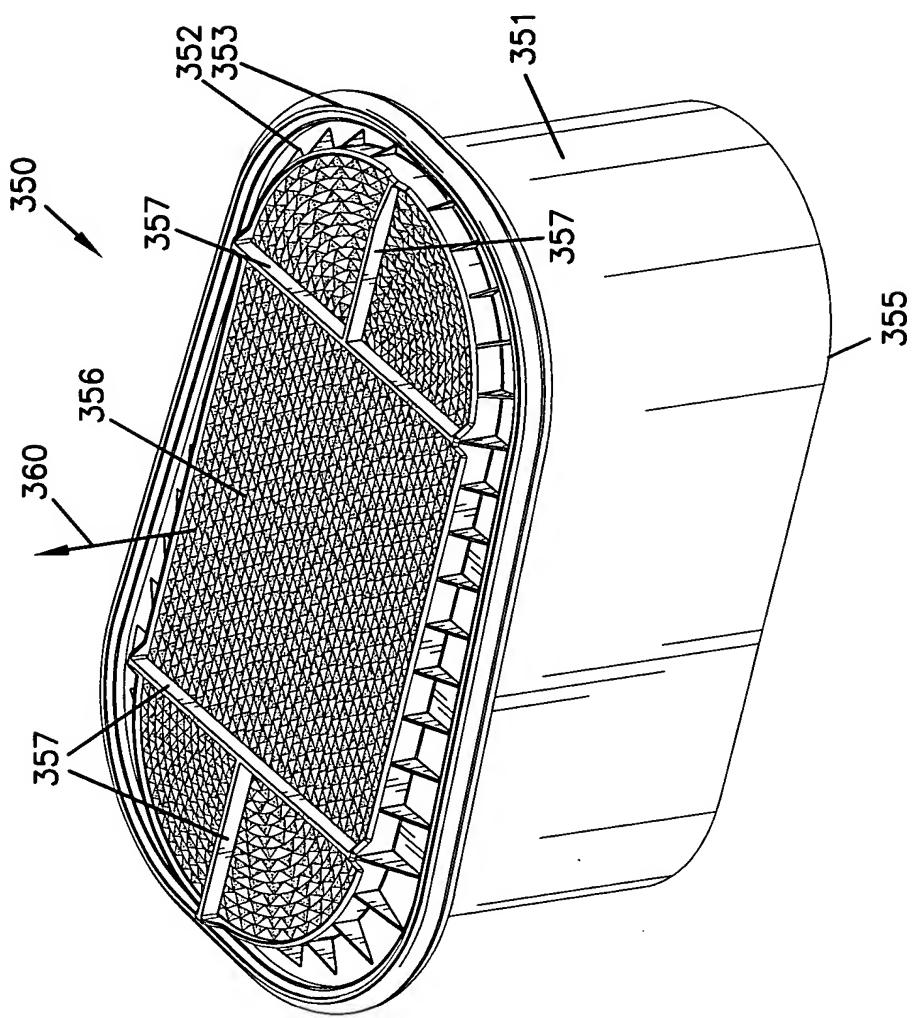


FIG. 9

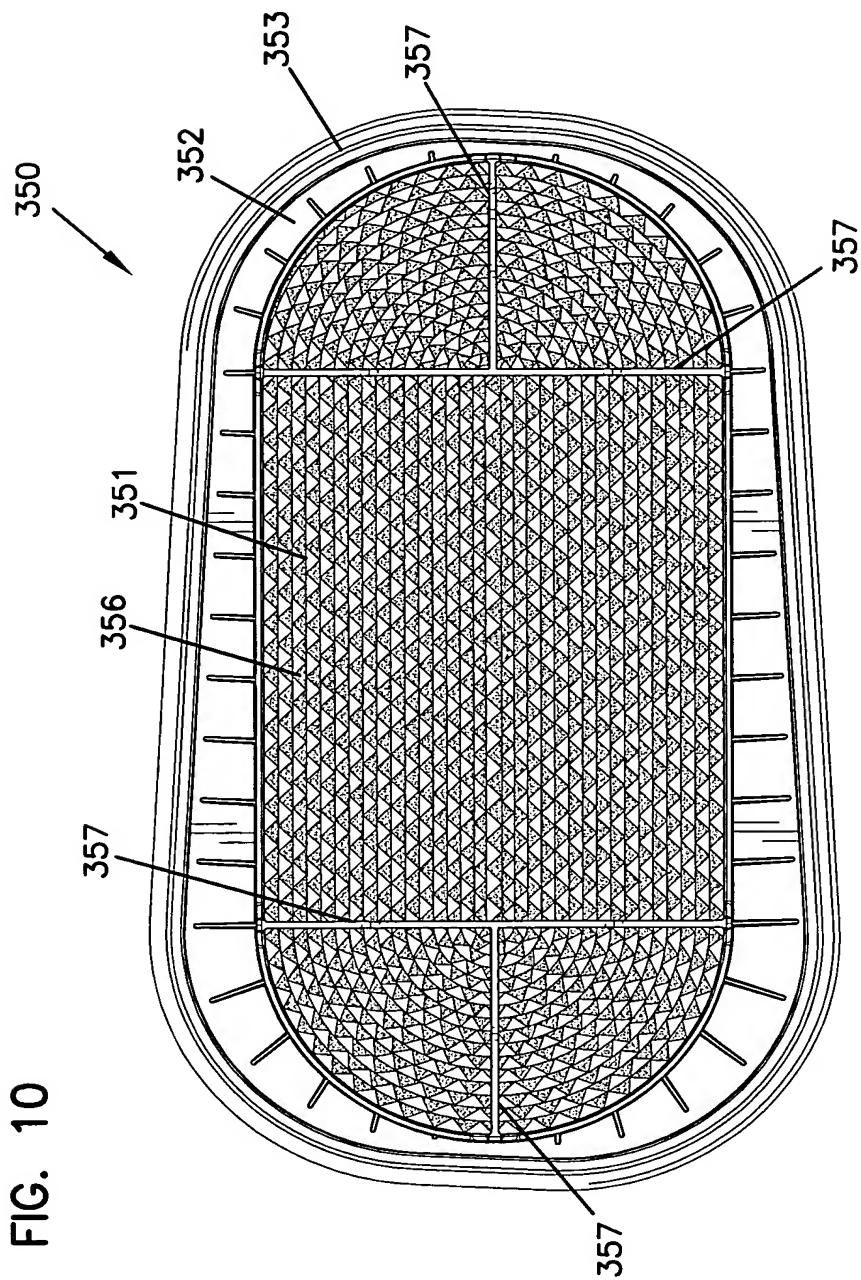
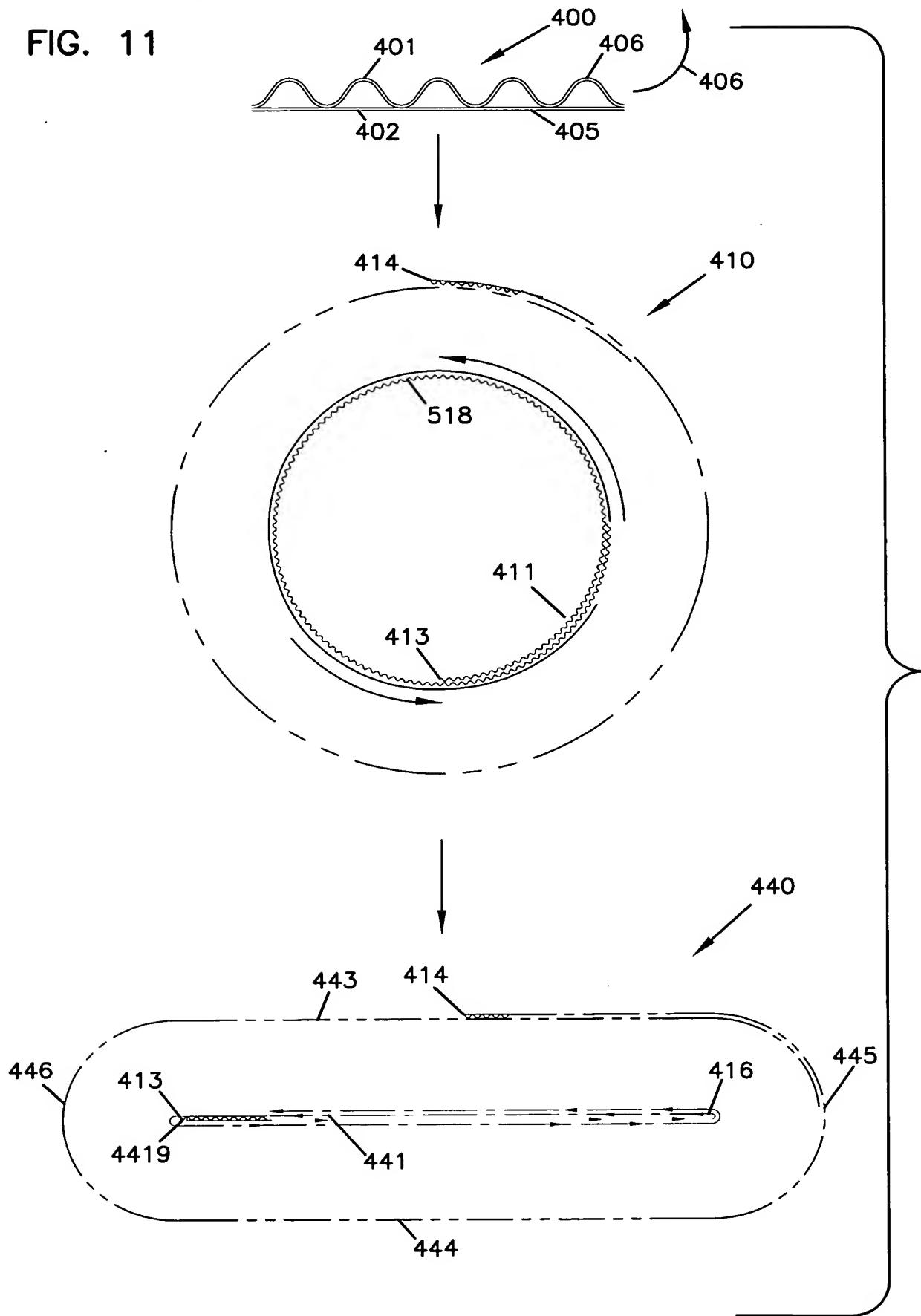


FIG. 10

FIG. 11



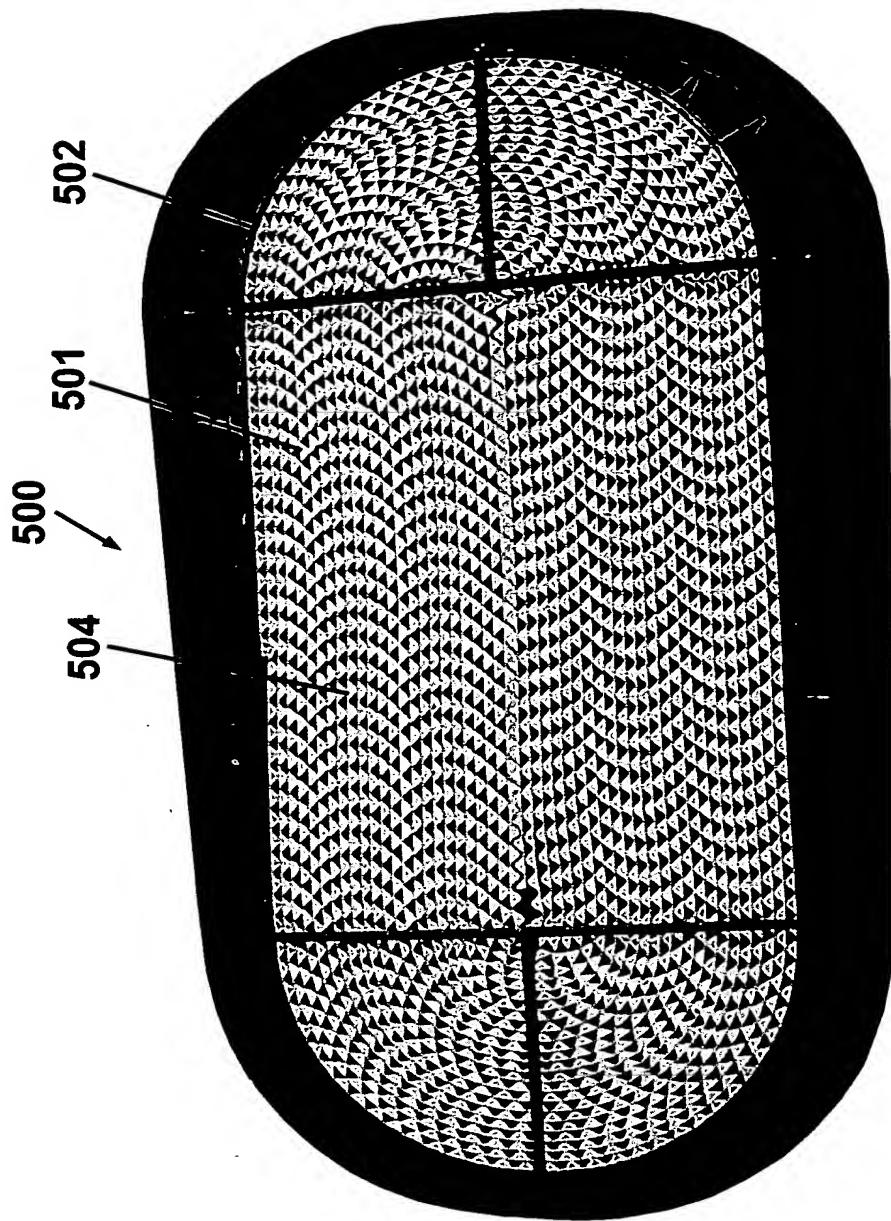


FIG. 12

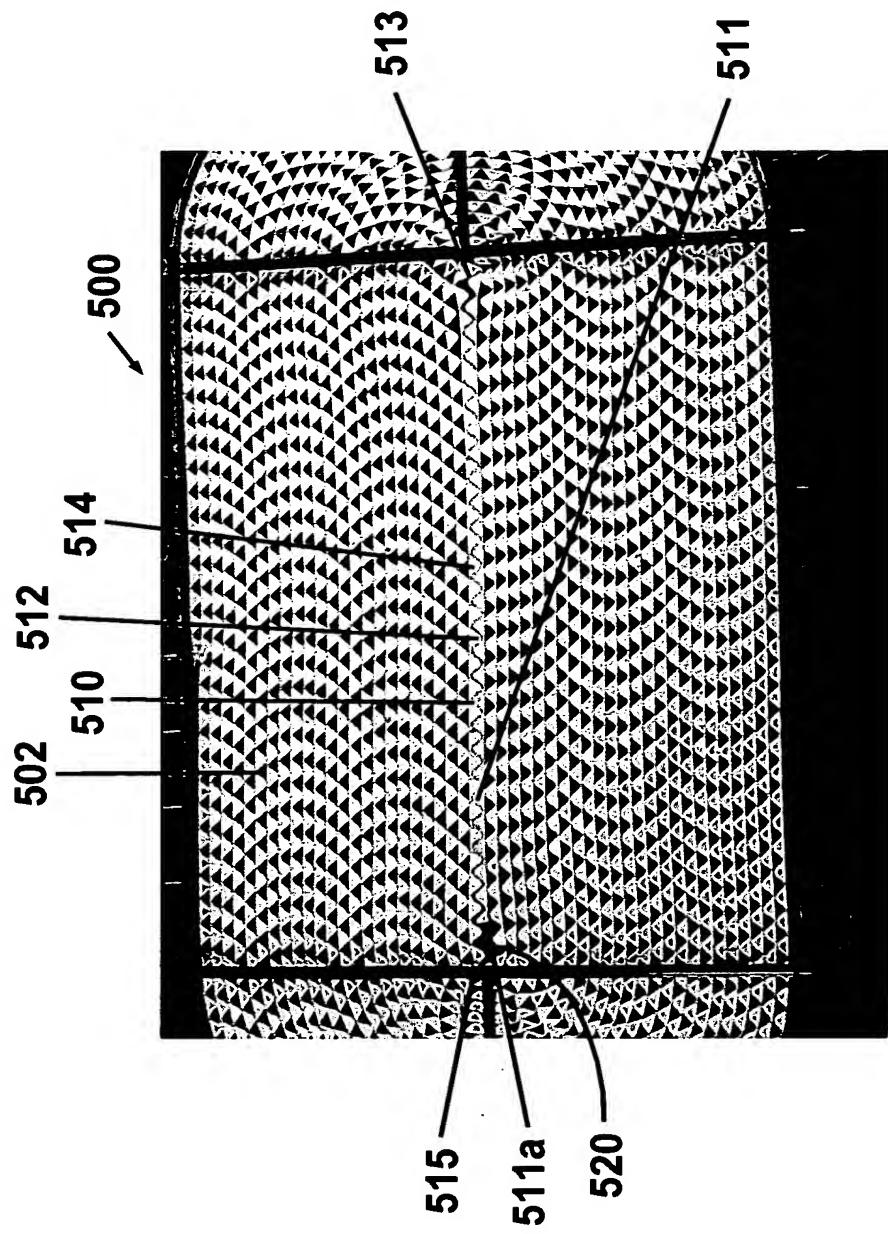


FIG. 13

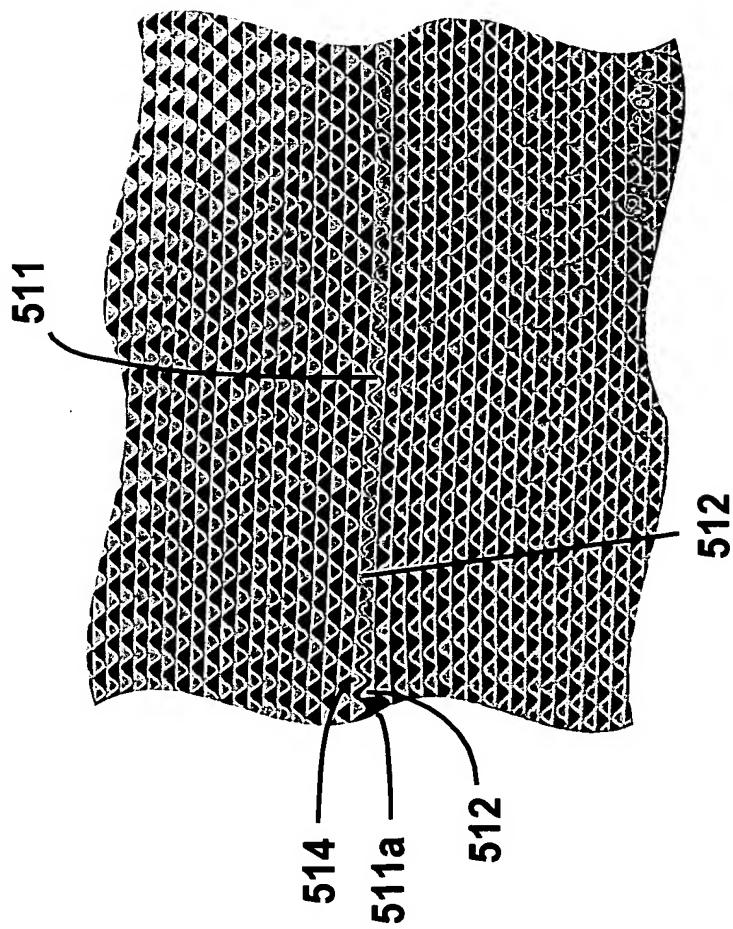


FIG. 14

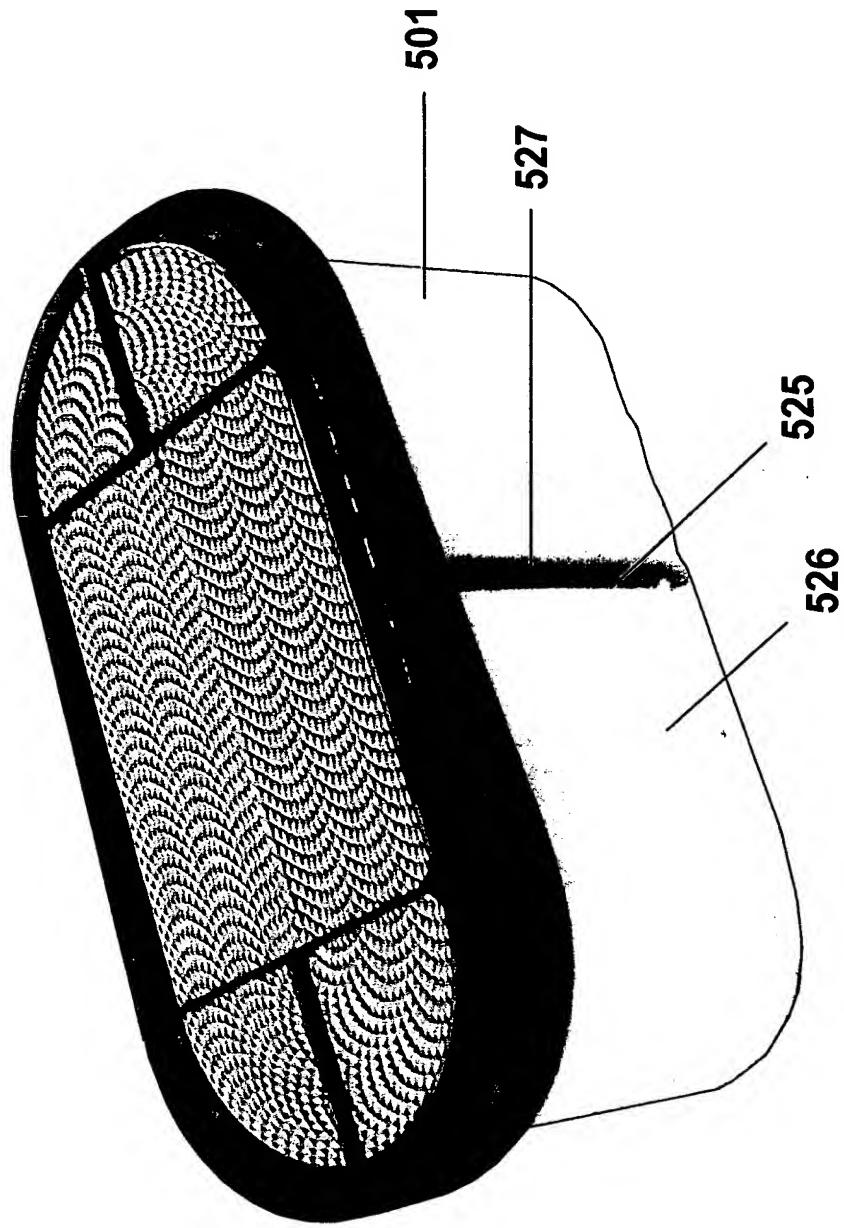


FIG. 15

Inventor: SCHRAGE et al.
Docket No.: 00758.1511USWO
Title: IMPROVED PROCESS AND MATERIALS FOR COILING Z-FILTER MEDIA,
AND/OR CLOSING FLUTES OF FILTER MEDIA; AND, PRODUCTS
Attorney Name: Randall A. Hillson
Phone No.: 612.336.4707
REPLACEMENT SHEET 13 of 18
EV-495841772 US

10/549872

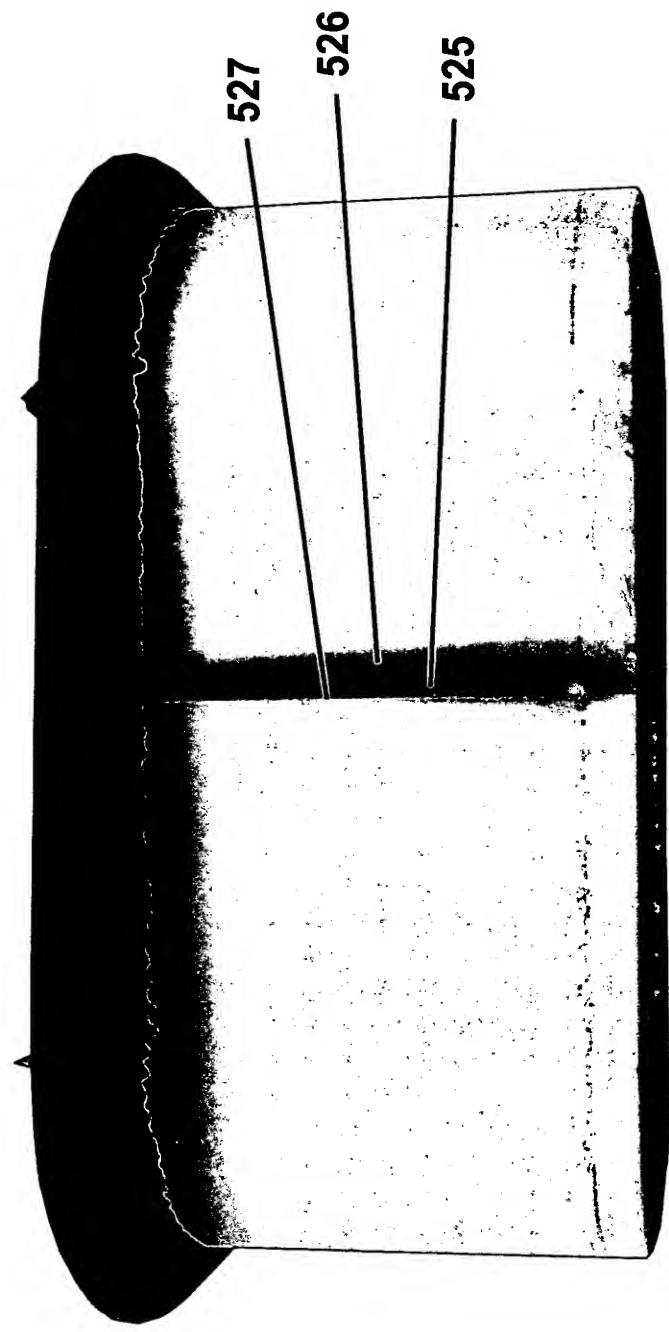


FIG. 16

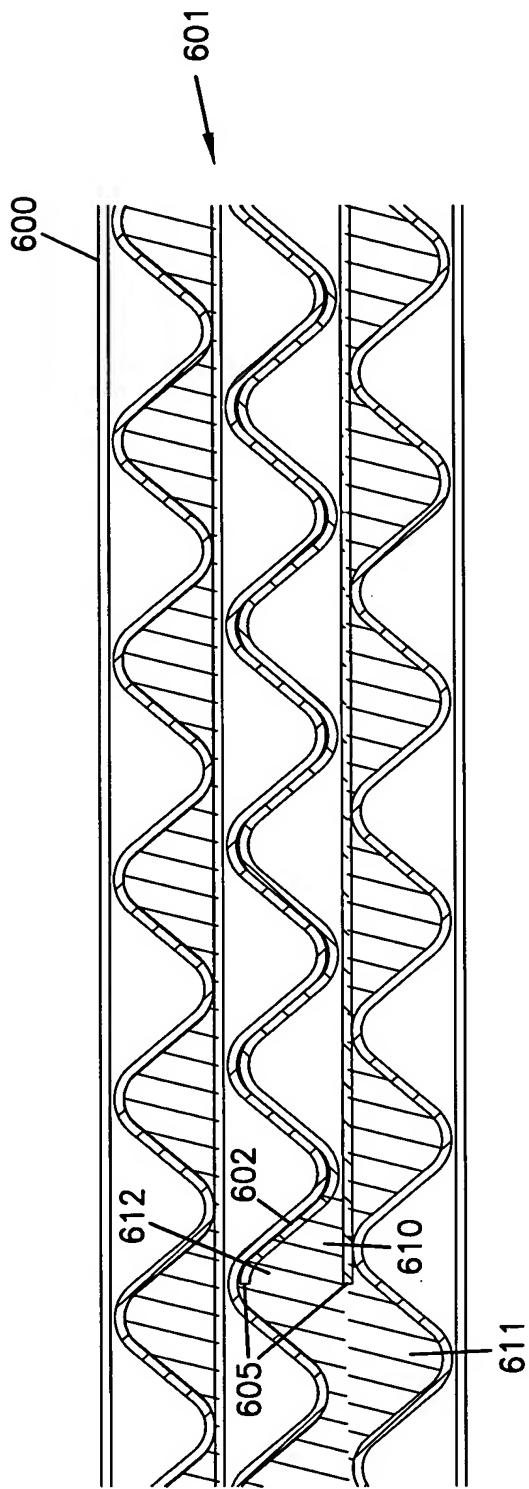


FIG. 17

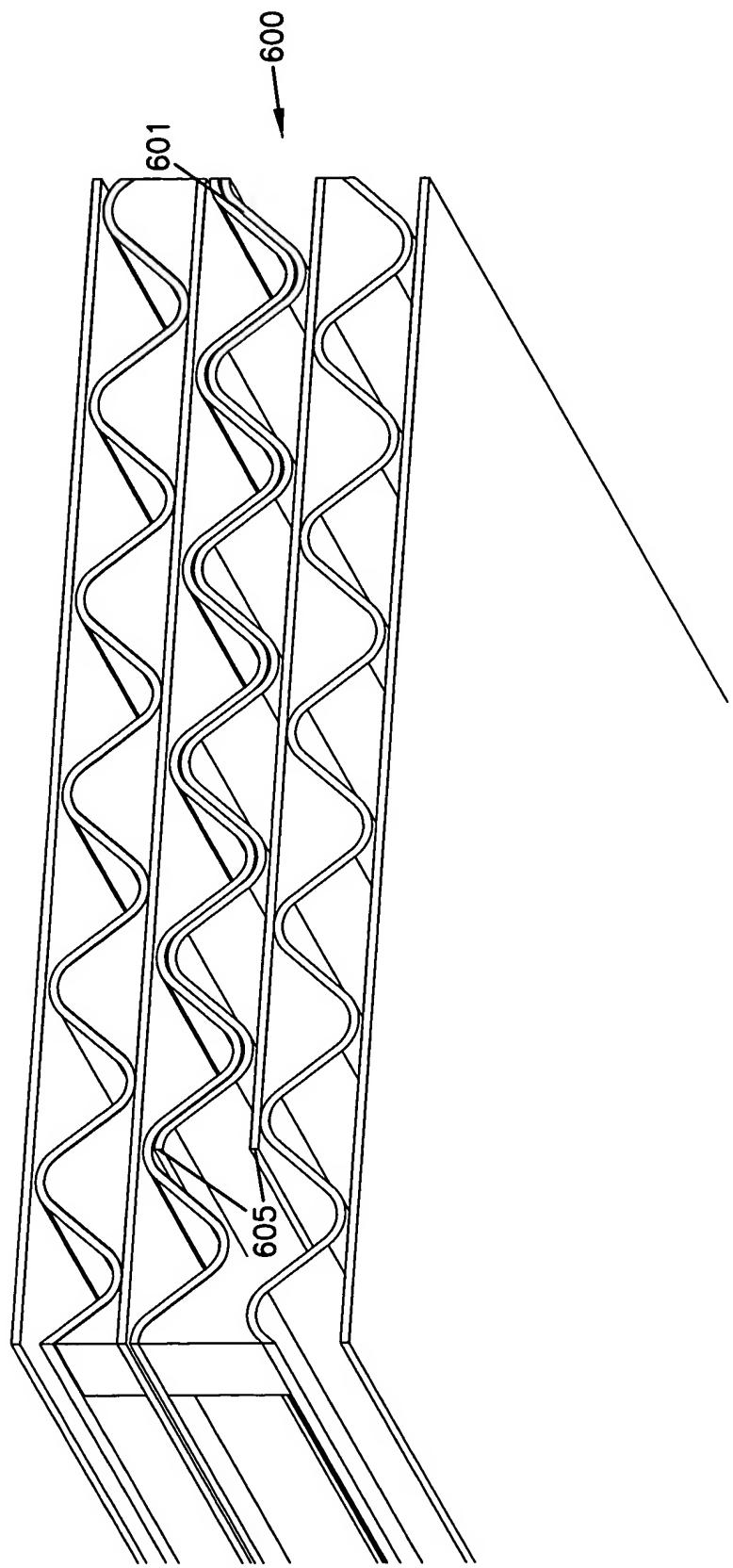


FIG. 18

10/549872

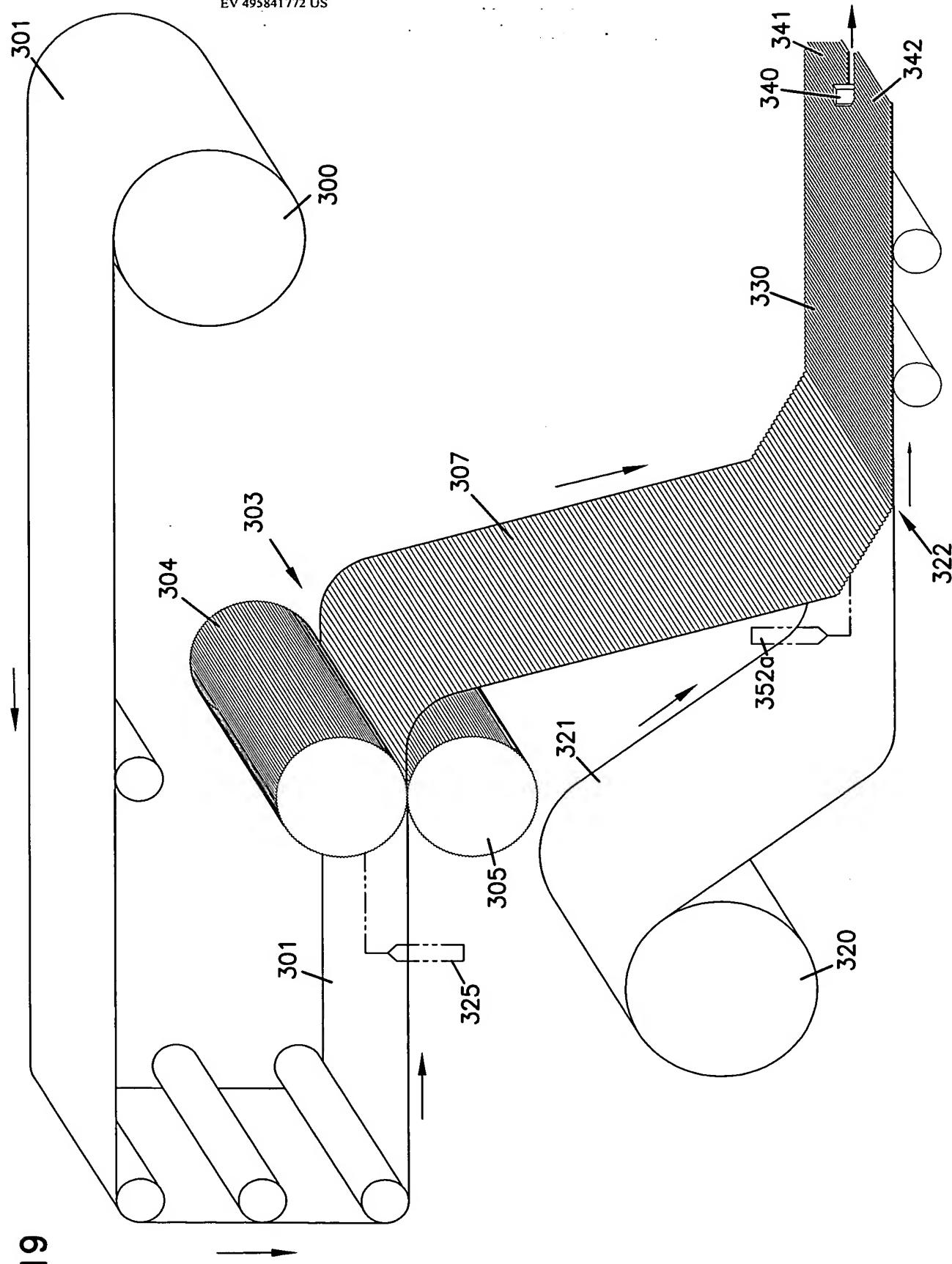
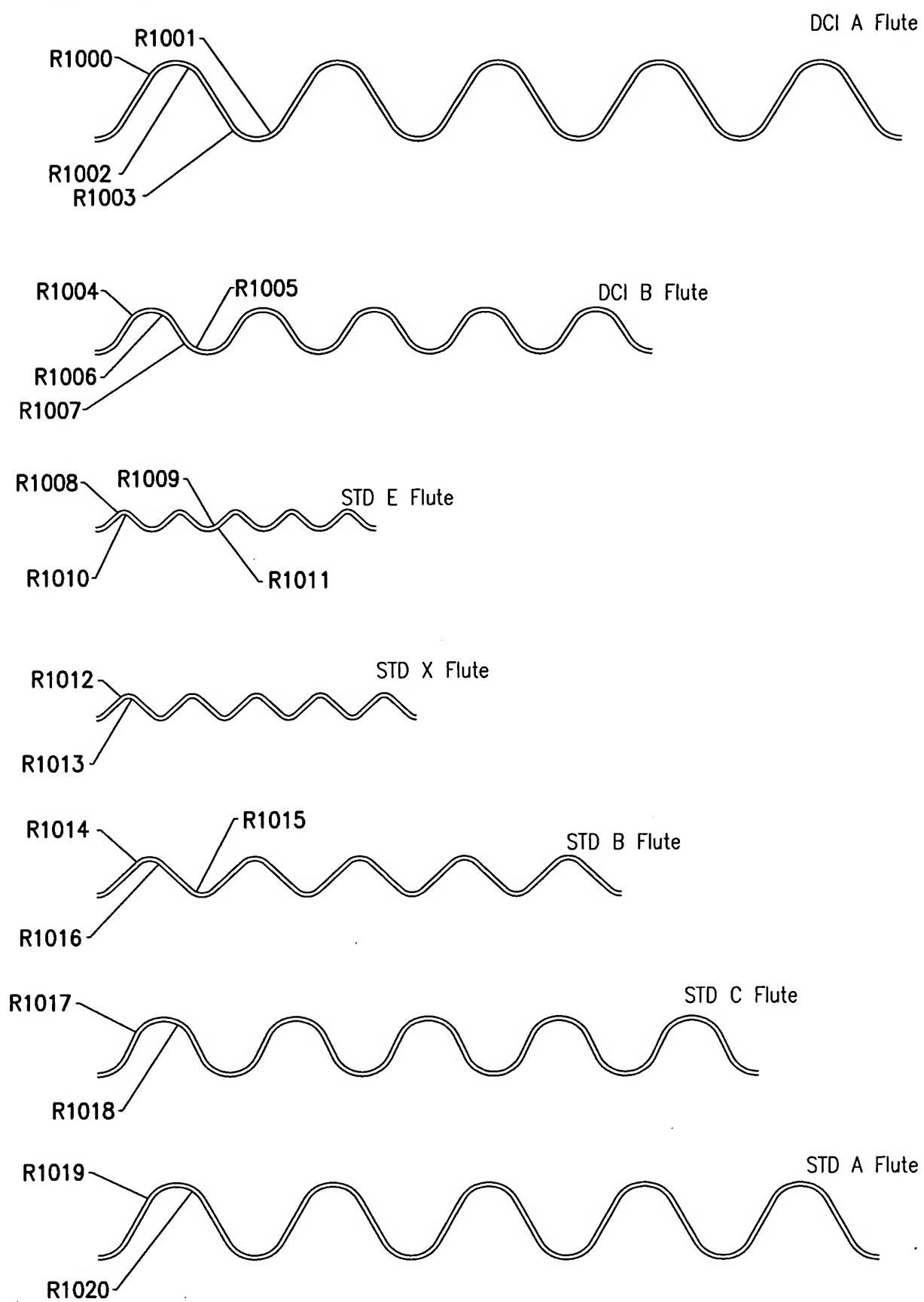


FIG. 19

FIG. 20



10/549872

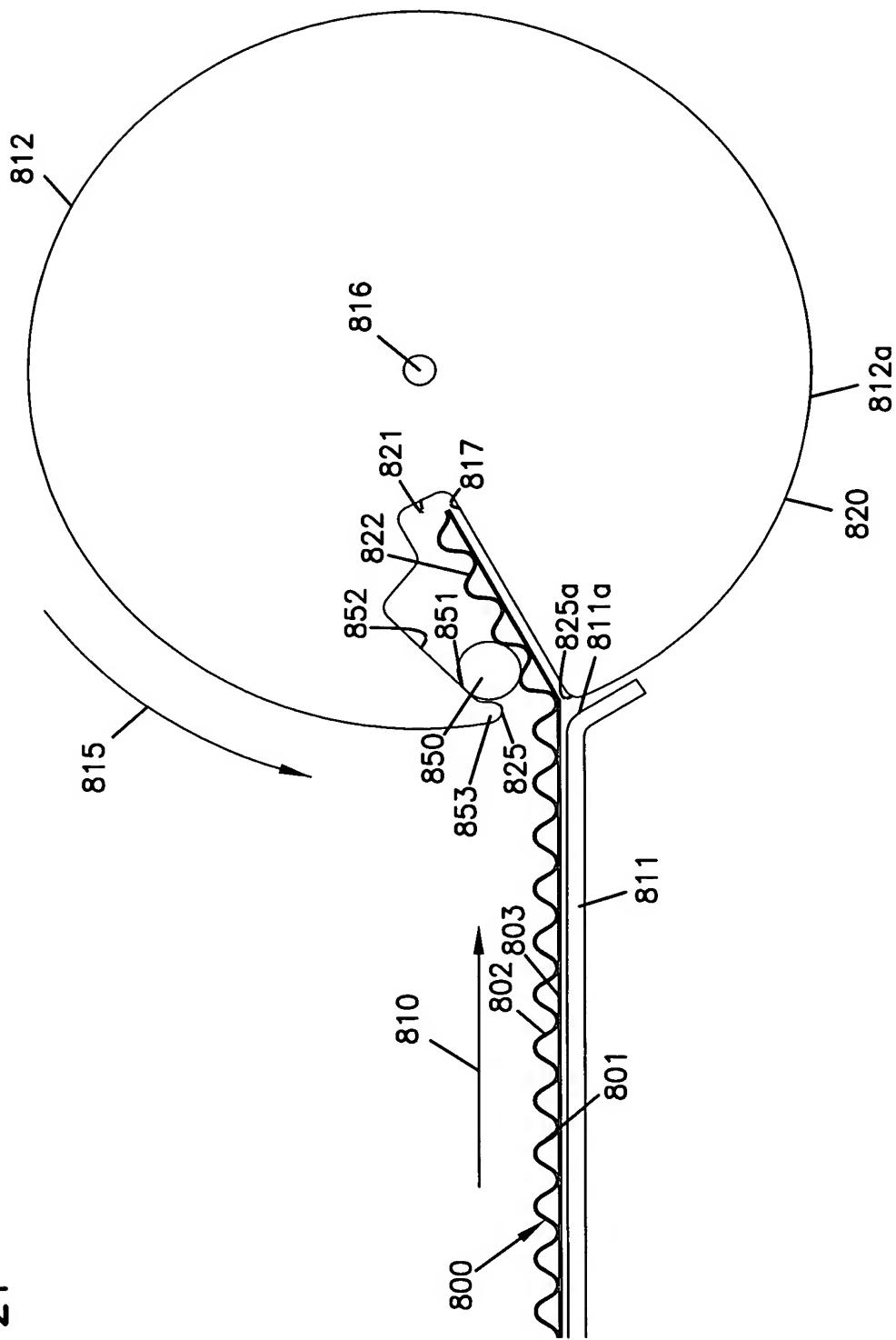


FIG. 21

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